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Figure 11. Simple patterning with multiple material categories.

The ASTM A 123/A 123M specification covers manufactured steel products such as combinations of various thicknesses of material. The five material categories covered in ASTM A 123/A 123M include structural steel and plates, strips and bars, wire rod, wire mesh, and wire products. Any combination of these products can be manufactured into single fabrications and then cans for fast-ship galvanizing, or sold separately.

In the responsibility of the designer and fabricator to ensure the product has been properly designed and built for the hot-dip galvanizing process. The galvanizer should be made aware of any necessary special instructions or requirements relative to the galvanizing plant. These requests should be stated on the purchase order for the fast-ship galvanizing.

In the responsibility of the galvanizer to ensure compliance with the specifications as long as the product has been delivered to the galvanizing plant in accordance with the purchase order. The galvanizer may require additional work in order to prepare the product for hot-dip galvanizing, such as drilling holes to facilitate drainage or welding of any joints. Once this is completed, the galvanizer has taken hot-dip galvanizing.

Any materials supplied by the manufacturer for resources other than embankment may be stripped, regalvanized, and re-galvanized as required. The galvanizer should be made aware of any necessary special instructions or requirements to provide guidance for preparing products for hot-dip galvanizing. The requirements based in ASTM A 123/A 123M include coating, thickness, density, appearance, and adhesion. These are much defined below and discussed in more detail later in this section.

ASTM A 123/A 123M Requirements

- **Coating Thickness / Weight:** determined upon mutual agreement and agreed thickness.
- **Finish:** continuous, smooth, uniform.
- **Density:** zinc deposit, thickness, thickness, flux deposit, and gross sheet thickness as well as having no heavy zinc deposits that interfere with intended use.
- **Adherence:** the entire coating should have a strong adhesion throughout the service life of galvanized steel.

A106/A106M-18

A Multi-Material Specification for Steel, Sheet, Plates, Strips, Bars, and High Strength Low Alloy Hot-Rolled and Cold-Rolled Carbon Steels

A173/A173M Specification for High Strength, Low-Alloy Combination-Variant Structural Steel

A193/A193M Specification for Steel, Sheet and Strip, Plates, Strips, Bars, Cables, Tension Control Steel, Annealed, High Strength Low-Alloy, and High Strength Low-Alloy with Suppressed Formability, General Requirements for

A71 Test Methods, Practices, and Terminology for Chemical Analysis of Steel Products

A73 Terminology Relating to Steel, Structural Steel, Related Alloys, and Formulas

A434 Specification for Steel, Sheet, Strip, High Strength Low-Alloy, Carbon, Tempered, High Strength Low-Alloy, High Strength Low-Alloy with Impressed Formability, and Ultra-High Strength

C24 Practice for Using Electrical Resistivity Test Data in Detection of Corrosion with Specification

E170 Guide for Estimating the Atmospheric Corrosion Resistance of Low-Alloy Steels

A.1 Definitions—For definitions of other terms used in this specification refer to Terminology A71.

A.2 Definitions of Terms Specific to This Standard—A.2.1 Inclusion—Inclusions, especially those elongated during the rolling process, present in the steel. In preparing or preparing stocks or bars, when the inclusion is identified or found during the manufacture of a part, The adverse effects of inclusions are minimized by reducing the content of inclusions in the steel. It is also observed that the presence of additives during the manufacturing process may change the elongated shape of the inclusions to less harmful small, well dispersed globular inclusions, or both.

4. General Requirements for Delivery

4.1 Material furnished under this specification shall conform to the applicable requirements of the current edition of Specification A71/A71M, unless otherwise specified herein.

5. Classification

5.1 Heavy thickness coils are available in the following sizes:

5.1.1 Coils—Steel (Type A, B, and C).

5.1.1.1 Coils of Steel (5) Ropes & R and Continuous wire products in accordance with Specification A707 (or A71 Table A.1, (C) Type B (600), (D) Type A (600), and (E) Type B (600)).

5.1.1.2 Commercial Steel (Dimensions in accordance with Specification A71/A71M/CSW Table X3.1, with no type specified, (C) (600), (E) (600), (G) (600), and (H) (600)).

5.1.1.3 Heavy Sheet (Type A, B, and D).

5.1.1.4 Continuous Steel (5) Ropes & R and Continuous wire products in accordance with Specification A707 (or A71 Table A.1, (C) Type B (600), (D) Type A (600), and (E) Type B (600)).

5.1.1.5 Heavy Sheet (Dimensions in accordance with Specification A71/A71M/CSW Table X3.1, with no type specified, (C) (600), (E) (600), (G) (600), and (H) (600)).

5.1.1.6 Heavy Sheet (Type E and F).

5.1.1.7 Heavy Sheet (Type G and H).

5.1.1.8 Heavy Sheet (Type I and J).

5.1.1.9 Heavy Sheet (Type K and L).

5.1.1.10 Heavy Sheet (Type M and N).

5.1.1.11 Heavy Sheet (Type O and P).

5.1.1.12 Heavy Sheet (Type Q and R).

5.1.1.13 Heavy Sheet (Type S and T).

5.1.1.14 Heavy Sheet (Type U and V).

5.1.1.15 Heavy Sheet (Type W and X).

5.1.1.16 Heavy Sheet (Type Y and Z).

5.1.1.17 Heavy Sheet (Type AA and BB).

5.1.1.18 Heavy Sheet (Type CC and DD).

5.1.1.19 Heavy Sheet (Type EE and FF).

5.1.1.20 Heavy Sheet (Type GG and HH).

5.1.1.21 Heavy Sheet (Type II and III).

5.1.1.22 Heavy Sheet (Type IV and V).

5.1.1.23 Heavy Sheet (Type VI and VII).

5.1.1.24 Heavy Sheet (Type VIII and IX).

5.1.1.25 Heavy Sheet (Type X and Y).

5.1.1.26 Heavy Sheet (Type Z and AA).

5.1.1.27 Heavy Sheet (Type BB and CC).

5.1.1.28 Heavy Sheet (Type DD and EE).

5.1.1.29 Heavy Sheet (Type FF and GG).

5.1.1.30 Heavy Sheet (Type HH and II).

5.1.1.31 Heavy Sheet (Type JJ and KK).

5.1.1.32 Heavy Sheet (Type LL and MM).

5.1.1.33 Heavy Sheet (Type NN and OO).

5.1.1.34 Heavy Sheet (Type PP and QQ).

5.1.1.35 Heavy Sheet (Type RR and SS).

5.1.1.36 Heavy Sheet (Type TT and UU).

5.1.1.37 Heavy Sheet (Type VV and WW).

5.1.1.38 Heavy Sheet (Type XX and YY).

5.1.1.39 Heavy Sheet (Type ZZ and AA).

5.1.1.40 Heavy Sheet (Type BB and CC).

5.1.1.41 Heavy Sheet (Type DD and EE).

5.1.1.42 Heavy Sheet (Type FF and GG).

5.1.1.43 Heavy Sheet (Type HH and II).

5.1.1.44 Heavy Sheet (Type JJ and KK).

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5.1.1.118 Heavy Sheet (Type BB and CC).

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